

# Posizionatore a tavola rotante con inclinazione manuale

## PTM

## Manual inclinable table welder positioner

## Drehkipptische mit manueller Kippung

100  
250  
400

- Portata Kg 100-250-400
- Velocità variabile
- Pedale marcia/arresto
- Consenso saldatrice

- Capacity Kg 100-250-400
- Variable speed
- Stop-go pedal control
- Primer starting

- Max. Belastung 100-250-400kg
- Stufenloser DrehzahlEinstellung
- Pedal EIN/AUS
- Schweißmaschinenfreigabe

PTM100



DATI TECNICI - TECHNICAL DATA - TECHNISCHE DATEN

MODELLO Type Model	PTM 100	PTM 250	PTM 400
Portata massima/ Maximum capacity/ Belastung [da N]	100	250	400
Peso totale appross./ Total approx Weight/ Gewicht [da N]	100	140	350
Inclinazione/ Tilting angle/ Kippwinkel [°]	0/130°	0/130°	0/130°
Mt max/ Max Torque Moment/ Drehmoment [da Nm]	12	38	55
Mf max/ Max Tilting Moment/ Kippmoment [da Nm]	14	60	120
Velocità di rotazione/ Table Rotation speed/ Drehgeschwindigkeit [min-max U/min]	0,6-6	0,3-3	0,13-1,3
Moltappia /			

Informazioni ordine/Ordering information  
Bestellinformationen

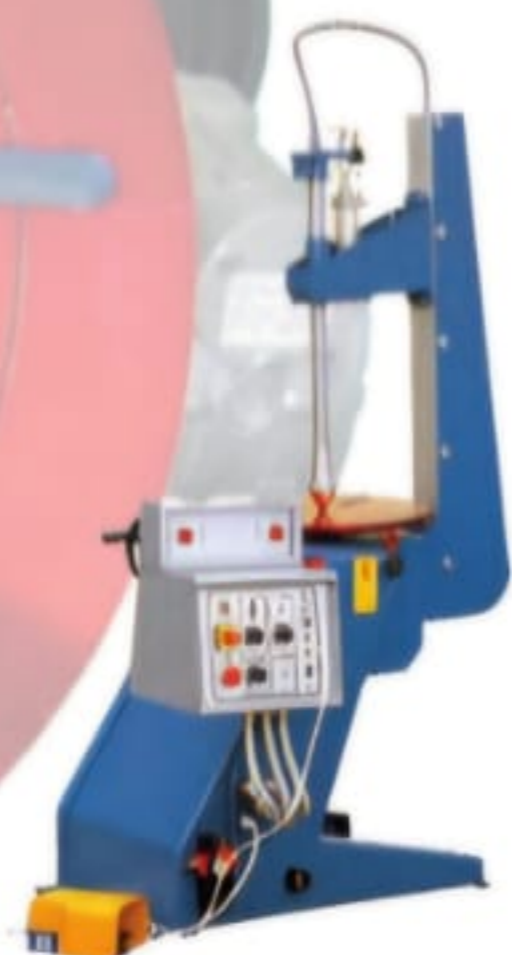
Nome/Name/Namen	Codice/Code
PTM 100	P020000
PTM 250	P030000



cod. P - - - - - 3

## PTM B

- Consenso saldatrice
- Braccio pneumatico porta-torcia
- Sormonto e ritorno a zero
- Circuito innesco
- Primer starting
- Pneumatic arm with torch holder
- Overlap with return to zero
- Trigger circuit
- Schweißmaschinenfreigabe
- Pneumatischem Arm mit Brennerhalter
- Steuerung zur Schweißnahtüberlappung mit Rückkehr zum Ausgangspunkt
- Schweißbrenner - Zündschaltung



cod. P - - - - - 4

## PTM C

- Consenso saldatrice
- Contropunta pneumatica
- Sormonto e ritorno a zero
- Circuito innesco
- Primer starting
- Pneumatic part-holding tailstock
- Overlap with return to zero
- Trigger circuit
- Schweißmaschinenfreigabe
- Pneumatischer Reitstock
- Steuerung zur Schweißnahtüberlappung mit Rückkehr zum Ausgangspunkt
- Schweißbrenner - Zündschaltung



cod. P - - - - - 5

## PTM B-C

- Consenso saldatrice
- Braccio pneumatico porta-torcia
- Contropunta pneumatica
- Sormonto e ritorno a zero
- Circuito innesco
- Primer starting
- Pneumatic arm with torch holder
- Pneumatic part-holding tailstock
- Overlap with return to zero
- Trigger circuit
- Schweißmaschinenfreigabe
- Pneumatischer Arm mit Brennerhalter
- Pneumatischer Reitstock
- Steuerung zur Schweißnahtüberlappung mit Rückkehr zum Ausgangspunkt
- Schweißbrenner - Zündschaltung

# Posizionatore a tavola rotante con inclinazione motorizzata

## Rotary inclinable table welding positioner

## Drehkipptische mit motorischer Kippung

PTA

• Velocità variabile

• Pulsantiera con potenziometro

• Consenso saldatrice

• Variable speed

• Buttonpanel with potentiometre

• Primer starting

• Stufenlosvariable DrehzahlEinstellung

• Handsteuerbirnemit Potentiometer

• Schweißmaschinenfreigabe

400  
650  
1200  
2000



### DATI TECNICI / TECHNICAL DATA / TECHNISCHE DATEN

MODELLO Type Model	PTA 400	PTA 650	PTA 1200	PTA 2000
Portata massima/ Maximum capacity/ Belastung [da N]	400	650	1200	2000
Peso totale appross./ Total approx Weight/ Gewicht [da N]	350	500	700	1300
Inclinazione/ Tilting angle/ Kippwinkel [°]	0/130°	0/130°	0/130°	0/130°
Mt max/ Max Torque Moment/ Drehmoment [daNm]	60	65	120	200
Mf max/ Max Tilting Moment/ Kippmoment [da Nm]	120	240	350	600
Velocità di rotazione/ Table Rotation speed/ Drehgeschwindigkeit [min-max U/min]	0,13/1,3	0,1/1,75	0,13/2,5	0,13/2,6
Voltaggio/ Voltage/ Spannung [V]	3/220/380	3/220/380	3/220/380	3/220/380
Potenza elettrica/ Electric power/ Anschlußleistung [kW]	0,55	0,62	1,5	1,5
Messa a terra/ Ground-block/ Masse kupplung [A]	300	300	300	600
Ingombri di massima La x Lu x Ø tavola x A	760x 1140x Ø800x	760x 1140x Ø800x	900x 1415x Ø1000x	1245x 1825x Ø1200x
Abmessungen ca. B x L x Ø Drehtisch x H [mm]	H 931	H 931	H 964	H 966

### Informazioni ordine/ Ordering information/ Bestellinformationen

Nome/Name/Namen	Codice/Code
PTA 400	P041000
PTA 650	P042000
PTA 1200	P050000
PTA 2000	P060000

### Varianti & Accessori/ Options & Accessories/ Optionen & Zubehör

Nome/Name/Namen	Code
Overlap with return to zero	P-----1
Remote foot control with double pedals	P-----1-

# SPECIAL

Macchine Speciali  
Special Machines  
Sondermaschinen



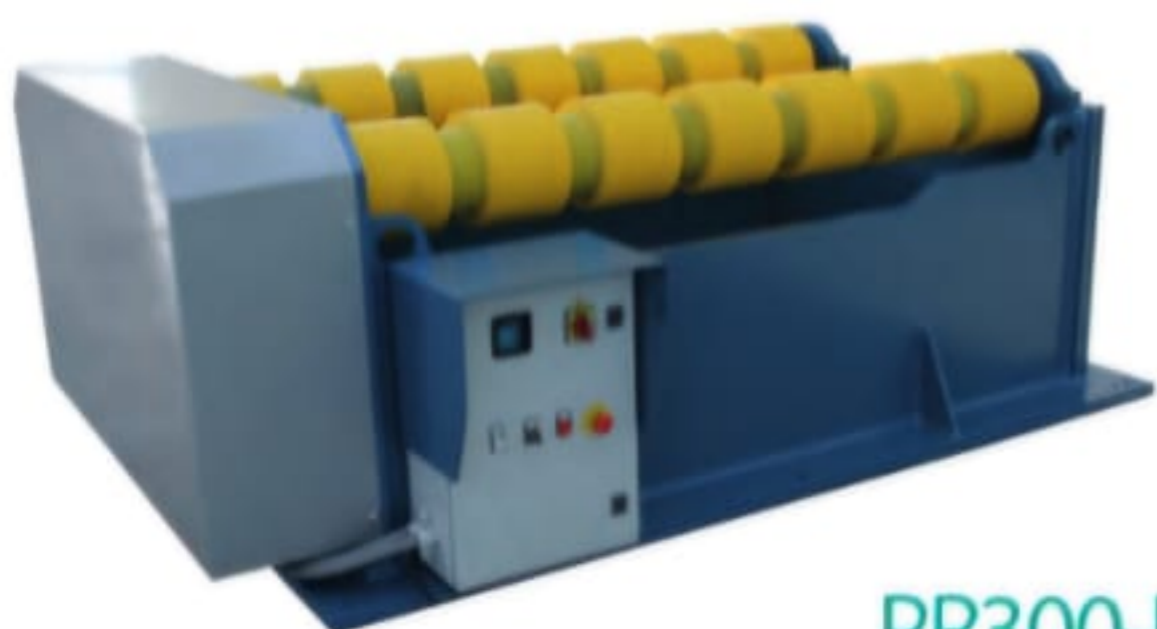
PTA35000-EV



PR400-E



PTA12000-E



PR300-B

# TD Tilting



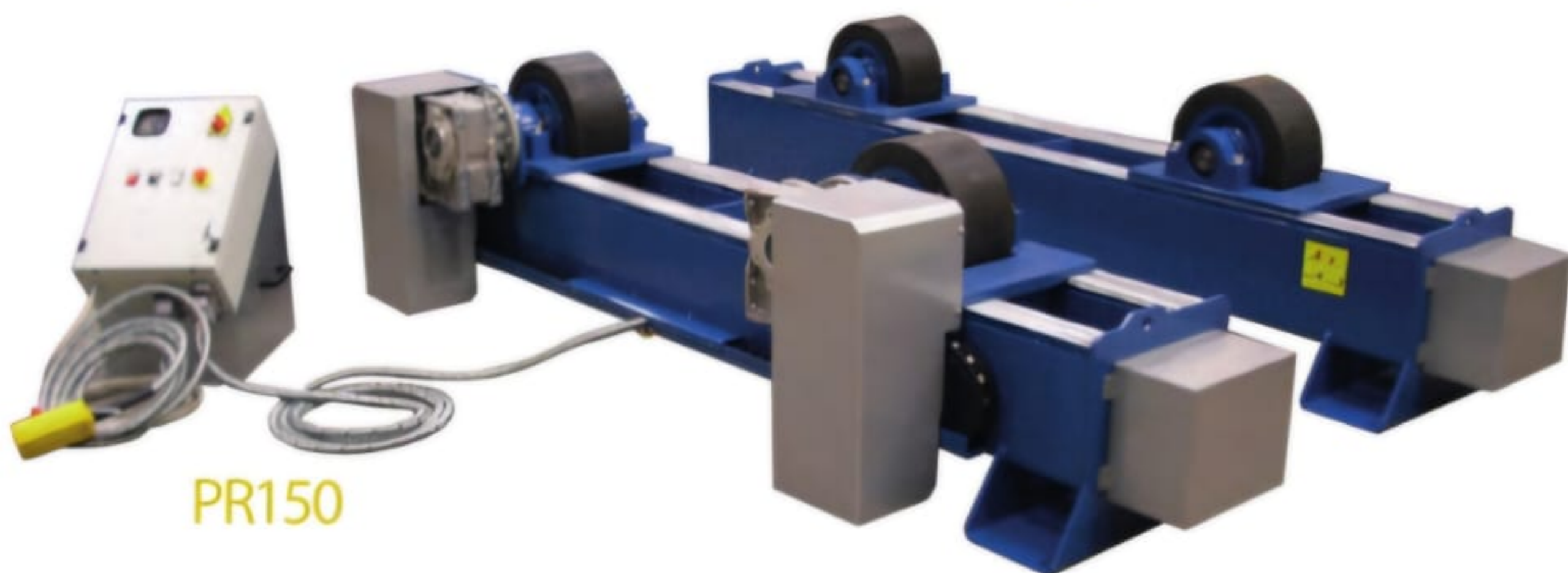
# Posizionatore a rulli

# PR

## Roller positioner

## Rollenböcke - Behälterdrehvorrichtungen

75  
100  
150  
250



PR150

### DATI TECNICI - TECHNICAL DATA - TECHNISCHE DATEN

MODELLO Type Model	PR 75 M PR 75 F	PR 100 M PR 100 F	PR 150 M PR 150 F	PR 250 M PR 250 F
Portata massima/ Maximum capacity/ Belastung [da N]	7500	10000	15000	25000
Peso/ Weight/Gewicht [da N]	800	950	1750	1900
Min-Max Ø Rotolabile/ Min-Max Rolling Ø/ Min-Max Fahrbarer Ø [mm]	450/3250	500/4400	600/5350	600/5350
Ø e spessore Ruote/ Ø and width Wheel/ Ø and radbreite Rad [mm]	Ø300-150	Ø300-180	Ø400-200	Ø400-300
Distanza max rulli/ max Abstand Roller/ max Distance rollers [mm]	1350	1800	2200	2200
Distanza min rulli/ min Abstand Roller/ min Distance rollers [mm]	380	400	500	500
Velocità periferica rulli motorizzati/ Drehgeschwindigkeit/ Peripheral speed motorised rollers [m/min]	0,07/1,4	0,07/1,4	0,05/1	0,22/0,91
Voltaggio/ Voltage/ Spannung [V]	3/400	3/400	3/400	3/400
Potenza elettrica Electric power Anschlußleistung [kW]	0,36	0,36	0,75	1,1
Ingombri di massima Motorice LaxLuxA/ Motorised Overall size WxLxH/ Motorisierter Abmessungen ca. BxLxH [mm]	2330x 500x	2600x 742x	3344x 808x	3394x 1000x
	H 531	H 540	H 681	H 770

### Informazioni ordine/ Ordering information/ Bestellinformationen

Nome/Name/Namen	Codice/Code
PR 75	P210000
PR 100	P220000
PR 150	P230000
PR 250	P240000

### Varianti & Accessori/ Options & Accessories/ Optionen & Zubehör

Nome/Name/Namen	Codice/Code
Spindle bar	P - - - - 1 -
Polyurethane wheels	P - - - - - 1
Steel wheels	P - - - - - 2

# PR-FU

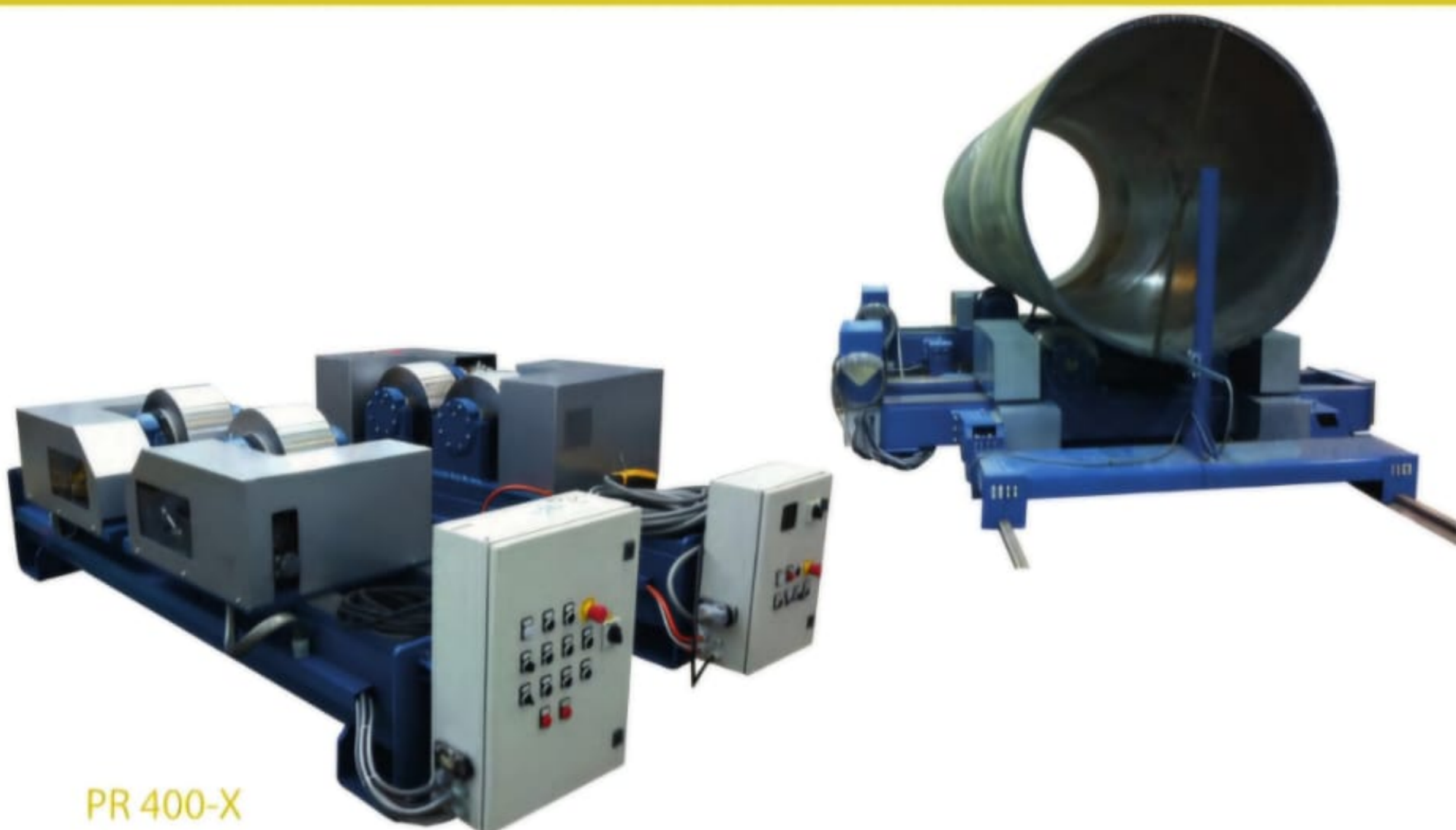
Roller positioners with Fit-up system



PR 8000-FU

# PR-X

Roller positioners with Anti-drift system



PR 400-X

# M Manipolatori Column&Boom Automatenträger

## STANDARD

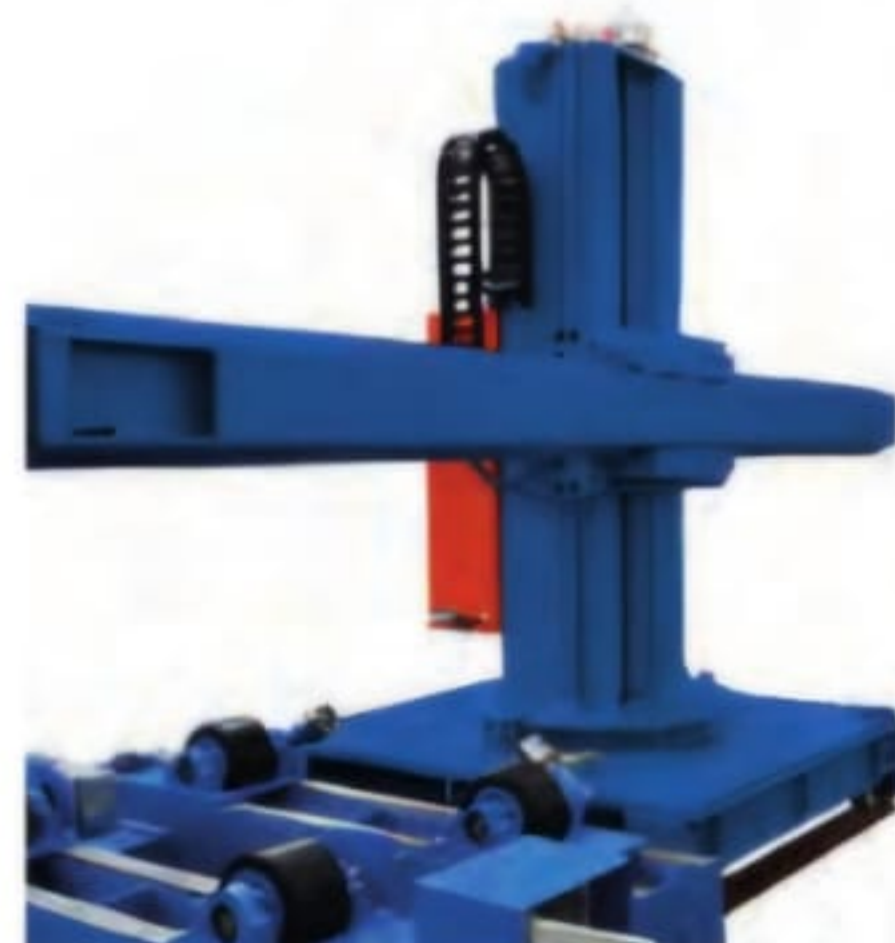
<ul style="list-style-type: none"> <li>• Carrello trainante - Rotaie A65</li> <li>• Velocità variabile carrello</li> <li>• Velocità variabile orizzontale trave</li> <li>• Comando a distanza</li> </ul>	<ul style="list-style-type: none"> <li>• Driven carriage-Rails A 65</li> <li>• Variable carriage speed</li> <li>• Variable Boom speed</li> <li>• Remote control box</li> </ul>	<ul style="list-style-type: none"> <li>• Gefahrener wagen - Schienen A65</li> <li>• Variable Wagengeschwindigkeit</li> <li>• Variable Boomg -schwindigkeit</li> <li>• Fernbediengerät</li> </ul>
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M7000x4200

## STANDARD

MODEL	DESCRIPTION
M2x2	<ul style="list-style-type: none"> <li>• Vertical Boom range 2000 [mm]</li> <li>• Useful Leght 2000 [mm]</li> </ul>
M3x3	<ul style="list-style-type: none"> <li>• Vertical Boom range 3000 [mm]</li> <li>• Useful Leght 3000 [mm]</li> </ul>
M4x4	<ul style="list-style-type: none"> <li>• Vertical Boom range 4000 [mm]</li> <li>• Useful Leght 4000 [mm]</li> </ul>
M5x5	<ul style="list-style-type: none"> <li>• Vertical Boom range 5000 [mm]</li> <li>• Useful Leght 5000 [mm]</li> </ul>
M6x6	<ul style="list-style-type: none"> <li>• Vertical Boom range 6000 [mm]</li> <li>• Useful Leght 6000[mm]</li> </ul>
M7x7	<ul style="list-style-type: none"> <li>• Vertical Boom range 7000 [mm]</li> <li>• Useful Leght 7000 [mm]</li> </ul>



M2000x4000

Drehgeschwindigkeit/ Peripheral speed motorised rollers [m/min]	0,03/0,67	0,03/0,55	0,03/0,45	0,02/0,4
Voltaggio/ Voltage/ Spannung [V]	3/400	3/400	3/400	3/400
Potenza elettrica/ Electric power/ Anschlußleistung [kW]	2x1,1	2x2,2	2x3	2x4
Ingombri di massima Motrice LaxLuxA/ Motorised Overall size WxLxH/ Motorisierter Abmessungen ca. BxLxH [mm]	4935x 1250x	5435x 1260x	5865x 1405x	6030x 1540x

Nome/Name/Namen	Code/Code
PR 1500	P290002
PR 2000	P300002
PR 3000	P310002
PR 4000	P320002

### Varianti & Accessori/ Options & Accessories/ Optionen & Zubehör

Nome/Name/Namen	Code/Code
Spindle bar	P----1-
Fit Up Section	P----6-

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## Posizionatore a rulli Roller positioner Rollenböcke-Behälterdrehvorrichtungen

PR

5000  
6000  
7500  
10000



### DATI/TECHNICAL DATA/TECHNISCHE DATEN

MODELLO Type Model	PR 5000 M PR 5000 F	PR 6000 M PR 6000 F	PR 7500 M PR 7500 F	PR 10000 M PR 10000 F
Portata massima/ Maximum capacity/ Belastung [da N]	500000	600000	750000	1000000
Peso/ Weight/Gewicht [da N]	17795+ 9640+ 27435	17900+ 10125+ 28025	18000+ 10800+ 28800	18055+ 11370+ 29425
Min-Max Ø Rotolabile/ Min-Max Rolling Ø/ Min-Max Fahrbarer Ø [mm]	1000/8600	1000/8720	1100/8880	1100/9000
Ø e spessore Ruote/ Ø and width Wheel/ Ø and radbreite Rad [mm]	Ø1000- 300	Ø1000- 300	Ø1050- 400	Ø1050- 400
Distanza max rulli/ max Abstand zw.d Rollen/ max Distance rollers [mm]	3680	3720	3780	3840
Distanza min rulli/ min Abstand Rollen/ min Distance rollers [mm]	1070	1070	1060	1060
Velocità periferica rulli motorizzati/ Drehgeschwindigkeit/ Peripheral speed motorised rollers [m/min]	0,02/0,37	0,02/0,4	0,18/0,35	0,18/0,35
Voltaggio/ Voltage/ Spannung [V]	3/400	3/400	3/400	3/400
Potenza elettrica/ Electric power/ Anschlußleistung [kW]	8	8	11	11
Ingombri di massima Motrice LaxLuxA/ Motorised Overall size WxLxH/ Motorisierter Abmessungen ca. BxLxH [mm]	6255x 1860x	6280x 1860x	6220x 1720x	6240x 1720x

### Informazioni ordine/ Ordering information/ Bestellinformationen

Name	Code/Code
PR 5000	P330002
PR 6000	P340002
PR 7500	P350002
PR 10000	P360002

### Varianti & Accessori/ Options & Accessories/ Optionen & Zubehör

Name	Code/Code
Spindle bar	P----1-
Fit Up Section	P----6-

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TR

## Tavola rotante orizzontale Horizontal Turning Table Plandrehtische

### ORDERING INFORMATION :

-TR 400 cod. P390000  
-TR 1200 cod. P400000